

X-Print *



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D5149-043
Job Sheet 159041



Part No: D5149-043
Part Name: Aft Step Base Assembly



Job Qty: 8 ea

Part Weight: 0 lbs
Job Created: 9/30/17
Due Date: 11/15/17
Type: Stock
Note: DWG REV D SHEET 2 IPP REV: A 14.10.14 NEW ISSUE DD VERF: JLM IPP REV: A 14.12.15 dwg pb1 DD
VERF: JLM
Ship Via:

Status: Scheduled
Job Tracking No:
Created By: Mario Poulin
Description:
Priority: Medium

Bill of Materials

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Setup Run hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	8 Ea	11/14/17	0.00	0.00	Start Up Container	
110	Small Fab	8 pcs	11/15/17	0.00	2.40	Small Fab	
120	QC	8 pcs	11/15/17	0.00	0.00	QC5	
130	Packaging	8 pcs	11/15/17	0.00	0.00	Packaging3	
140	QC21-SA	8 Ea	11/15/17	0.00	0.00	QC21	

Job Allocations			
Part Specifications			
Specifications could not be found.			
Operation			
90-Start up Operation	Component Part	Required	Inventory
D5149-043W	8	8	0
D5151-3	8	25	0
		Allocated	Std Qty
		0	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		 S011526 AEROSPACE DART		DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; border-right: 1px solid black;"> Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier </td> <td style="width:33%; border-right: 1px solid black;"> Engineering Quality Other </td> <td style="width:33%;"></td> </tr> </table>		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other	
Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other							
Date : _____		Step #: _____		MRB (QS1042) Approval				
Description Work Order D _____				Completed By				
				Lead hand / Supervisor Approval Verification				
				QC / QA Coordinator Approval				
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; border-right: 1px solid black;"> Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified </td> <td style="width:33%; border-right: 1px solid black;"> No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due </td> <td style="width:33%;"> Press Bend Cent Crack Crimp Cuffs Crush Heat Wave / vibration tube Marks/Chatter </td> </tr> </table>		Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due	Press Bend Cent Crack Crimp Cuffs Crush Heat Wave / vibration tube Marks/Chatter	Start up Operation D5149 - 043 Aft Step Base Assembly		Part NO: Revision: Operation: Change No:	
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Mfg Date: 11/20/17 Job No: 159041		Instructions Incomplete/Unclear Drill Holes		Y <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; border-right: 1px solid black;"> Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabelled Fit/Function Misaligned/off center </td> <td style="width:33%; border-right: 1px solid black;"> Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence </td> <td style="width:33%;"></td> </tr> </table>		Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabelled Fit/Function Misaligned/off center	Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence	
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